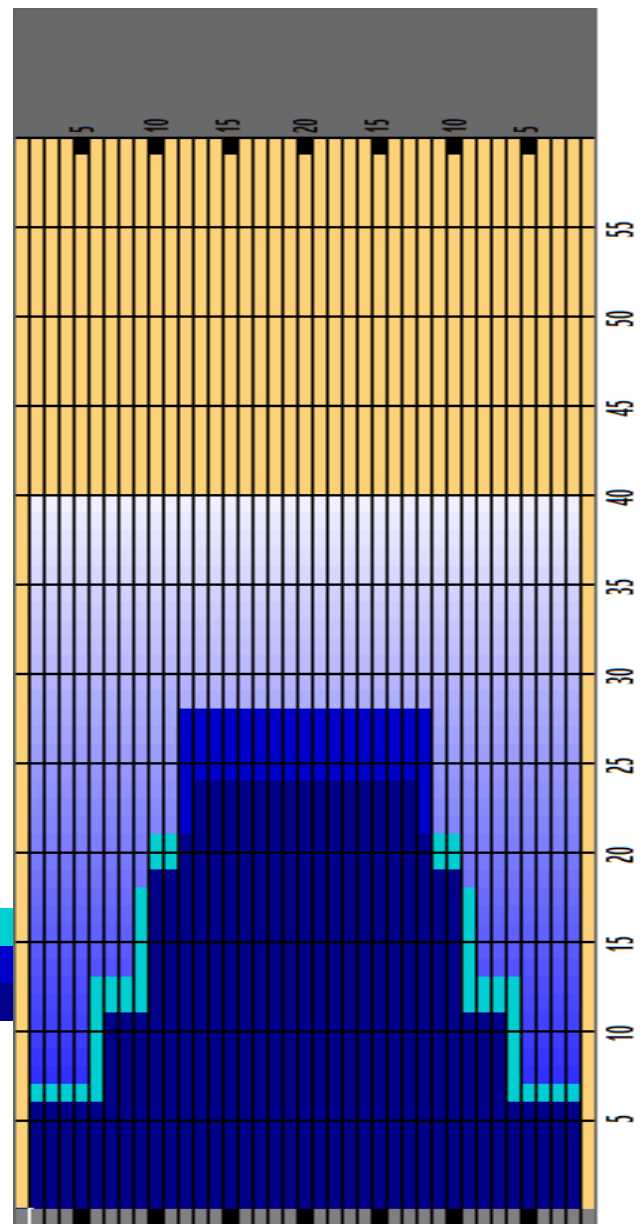


Oil Pattern Distance	40	Reverse Brush Drop	32	Oil Per Board	Multi ul
Forward Oil Total	16.995 mL	Reverse Oil Total	9.68 mL	Volume Oil Total	26.675 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	55	14	4	A	185	0.0	7.9	7.9	10175
2	6L	6R	2	50	18	3	A	58	7.9	13.0	5.1	2900
3	9L	9R	2	50	18	3	A	46	13.0	18.1	5.1	2300
4	10L	10R	1	45	22	3	B	21	18.1	21.2	3.1	945
5	13L	13R	1	45	22	3	B	15	21.2	24.3	3.1	675
6	2L	2R	0	45	22	3	B	0	24.3	32.0	7.7	0
7	2L	2R	0	45	26	3	B	0	32.0	40.0	8.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	40	30	3	B	0	40.0	28.0	-12.0	0
2	12L	12R	3	40	22	3	B	51	28.0	18.7	-9.3	2040
3	10L	10R	3	40	18	3	B	63	18.7	11.1	-7.6	2520
4	7L	7R	2	40	18	3	B	54	11.1	6.0	-5.1	2160
5	2L	2R	2	40	14	4	A	74	6.0	2.1	-3.9	2960
6	2L	2R	0	40	14	4	A	0	2.1	0.0	-2.1	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.35	1.31	1	1	1.31	2.35

